

PREMCO

**MANUFACTURER OF
REFRIGERATION HARDWARE**



**LATCHES
HINGES
STRIKES**

MAILING ADDRESS:
Premco Machine Co., LLC
P. O. Box 4401
Hailey, Idaho 83333

PHONE: 208-578-9301 800-977-3626
FAX: 208-578-9302 877-221-7728
EMAIL: sales@premcomfg.com

TABLE OF CONTENTS

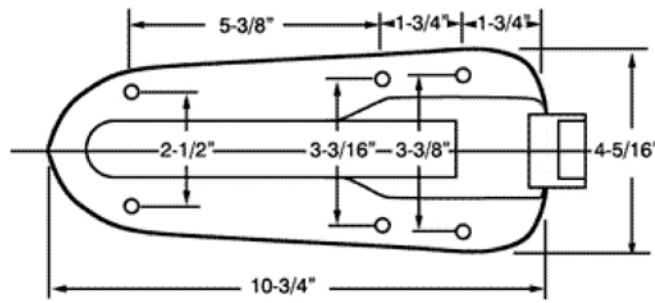
PR 102 Latch with Strike	3
Strike Options for PR 102 Latch	4
PR 110 Latch with Strike	5
PR 110 Strikes	6
PRISR Premco Inside Safety Release	7
PRISR-G	8
PR 105 Latch with Strike	9
RPC - Recessed Plastic Safety Cup	10
PRC 9 Cam-Lift Hinge Series	11
PRC 12 Cam-Lift Hinge Series	12
PRC 18 Cam-Lift Hinge Series	13
PRC 24 Cam-Lift Hinge Series	14
PRC 90 Cam-Lift Hinge With or Without Spring Assist	15
PR 4H Hinge	16
PR 6H Hinge	17
PR 9 Non-Lift Hinge Series	18
PR 12 Non-Lift Hinge Series	19
PR 18 Non-Lift Hinge Series	20
PR 24 Non-Lift Hinge Series	21
PR 90 Non-Lift Hinge Series	22
PR 35 Condensation Evaporator Pan	23
PR 52 Condensation Evaporator Pan	24
How to Determine Offsets for Hinges and Strikes	25
Suggested Hinge Weights	26
Premco Credit Application	27
Premco Purchasing Agreement	28
Premco Order Form	29

PR 102 Latch w/ Strike

Polished Chrome Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PR 102 LATCH: Premco's Heavy-Duty Walk-In Latch includes a special mechanism allowing free exit from inside of refrigerator even when padlocked on the outside: OSHA approved. Rounded corners prevent loose material from catching on latch components. Model PR 102 has a Polished Chrome finish.

Part#	Description
PR102	Latch Only
PR102F	Latch With Flush Strike Assembly
PR102S	Latch With Standard Strike Assembly
PR3-FSAC	Strike Assembly, Flush to 7/8" for PR102 Latch
PR3-SSAC	Standard Strike Assembly 7/8" - 2" for PR102 Latch

Strike Options for PR 102 Latch



ITEM DESCRIPTION

PR 102 STRIKES: Strike are used in combination with Latches and can be bought together or separately. Strikes come in two sizes: Flush and Standard. Flush strikes adjust to accommodate offsets from a distance of Flush- 7/8". Standard Strikes adjust to accommodate offsets from a distance of 7/8"- 2" from the door.

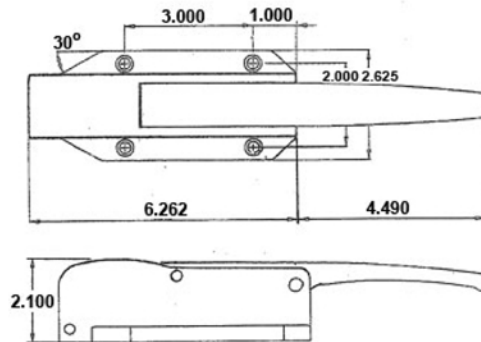
Part#	Description
PR3SSAC	Strike Assembly for PR-102 Latch, 7/8" - 2" Standard Offset. Polished Chrome Finish.
PR3FSAC	Strike Assembly for the PR-102 Latch, Flush - 3/4" Offset, Polished Chrome Finish.

PR 110 Latch w/ Strike

Polished Chrome Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PR 110 LATCH SERIES: Walk-In or Reach-In Door Latch and Strike. Adjustable strike for proper door alignment. Roller Strike for easy closing. Padlock provision on all models. Universal industry standard mounting holes. Releases from inside with Premco's Inside Safety Release.

Part#	Description
PR110	Latch Only
PR110F	Latch With Flush Strike Assembly
PR110S	Latch With Standard Strike Assembly
PR110FSA	Strike Assembly for the PR110 Latch, Flush - 3/4" Offset
PR110SSA	Strike Assembly for the PR110 Latch, 3/4" - 2" Offset

PR 110 Strikes

Polished Chrome Finish



ITEM DESCRIPTION

PR110 STRIKES: Strikes are used in combination with Latches and can be bought together or separately. Strikes come in two sizes: Flush and Standard. Flush strikes adjust to accommodate offsets from a distance of Flush- 3/4". Standard Strikes adjust to accommodate offsets from a distance of 3/4"- 2" from the door.

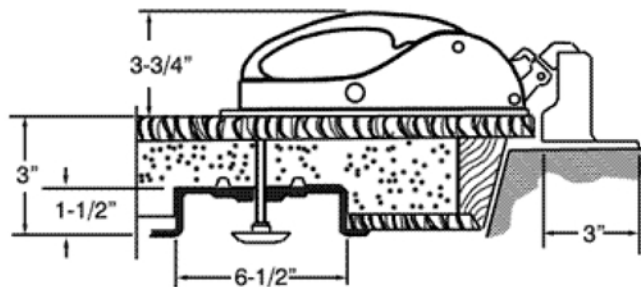
Part#	Description
PR110 FSA	Strike Assembly for the PR-110 Latch, Flush - 3/4" Offset, Polished Chrome Finish
PR110 SSA	Strike Assembly for the PR-110 Latch, 3/4" - 2" Standard Offset, Polished Chrome Finish

PRISR Premco Inside Safety Release

Inside Safety Release



ITEM SCHEMATIC



ITEM DESCRIPTION

PREMCO INSIDE SAFETY RELEASE: Premco's PRISR is made of high strength steel with Chrome Knob, available in 4 1/2", 6 1/2", 8" & 10" lengths. Premco's push rod lengths vary in sizes from 4 1/2" to 10" to accommodate different door thickness. To determine push rod length, add 2" to the door thickness. If you are using a recessed plastic cup, add " to the thickness of the door to determine the proper length. Premco's PRISR inside safety release also meets OSHA safety requirements.

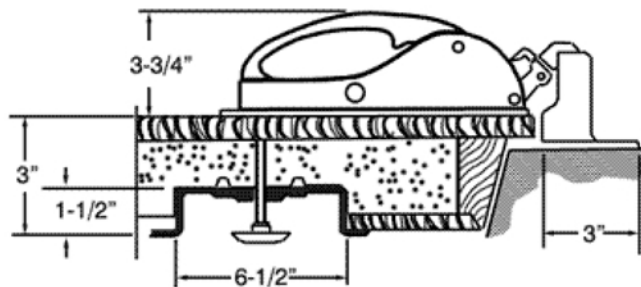
Part#	Description
PRISR-4-1/2-C	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 4 1/2" Long w/Chrome Knob. For use on doors 2"-3" thick and doors 3 1/2"- 4 1/2" thick when used with the Recessed Plastic Safety Cup (RPC)
PRISR-6-1/2-C	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 6 1/2" Long w/Chrome Knob. For use on doors 4"-5" thick and doors 5 1/2"- 6 1/2" thick when used with the Recessed Plastic Safety Cup (RPC)
PRISR-8-C	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 8" Long w/Chrome Knob. For use on doors 5 1/2"- 6 1/2" thick and doors 7"- 8" thick when used with the Recessed Plastic Safety Cup (RPC)
PRISR-10-C	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 10" Long w/Chrome Knob. For use on doors 7 1/2"- 8 1/2" thick and doors 9"- 10" thick when used with the Recessed Plastic Safety Cup (RPC)

PRISR-G

Premco's Inside Safety Release Glow-in-the-Dark



ITEM SCHEMATIC



ITEM DESCRIPTION

PREMCO INSIDE SAFETY RELEASE: Premco's PRISR-G is made of high strength steel with Glow Knob, available in 4 1/2", 6 1/2", 8" & 10" lengths. Premco's push rod lengths vary in sizes from 4 1/2" to 10" to accommodate different door thickness. To determine push rod length, add 2" to the door thickness. If you are using a recessed plastic cup, add " to the thickness of the door to determine the proper length. Premco's PRISR-G inside safety release also meets OSHA safety requirements.

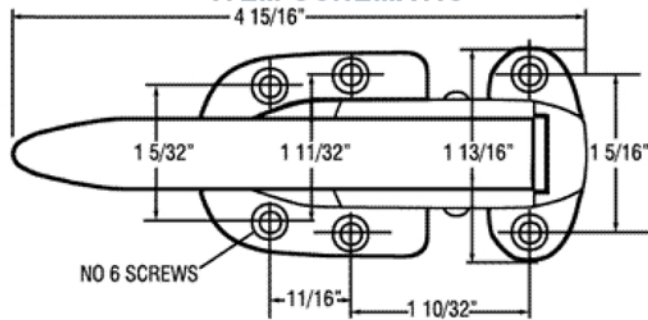
Part#	Description
PRISR-4 1/2-G	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 4 1/2" Long w/Glow Knob. For use on doors 2"- 3" thick and doors 3 1/2"- 4 1/2" thick when used with the Recessed Plastic Safety Cup (RPC)
PRISR-6 1/2-G	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 6 1/2" Long w/Glow Knob. For use on doors 4"- 5" thick and doors 5 1/2"- 6 1/2" thick when used with the Recessed Plastic Safety Cup (RPC)
PRISR-8-G	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 8" Long w/Glow Knob. For use on doors 5 1/2"- 6 1/2" thick and doors 7"- 8" thick when used with the Recessed Plastic Safety Cup (RPC)
PRISR-10-G	Premco Inside Safety Release Assembly For The 102 and 110 Latches; 10" Long w/Glow Knob. For use on doors 7 1/2"-8 1/2" thick and doors 9"- 10" thick when used with the Recessed Plastic Safety Cup (RPC)

PR 105 Latch w/ Strike

Polished Chrome Finish



ITEM SCHEMATIC

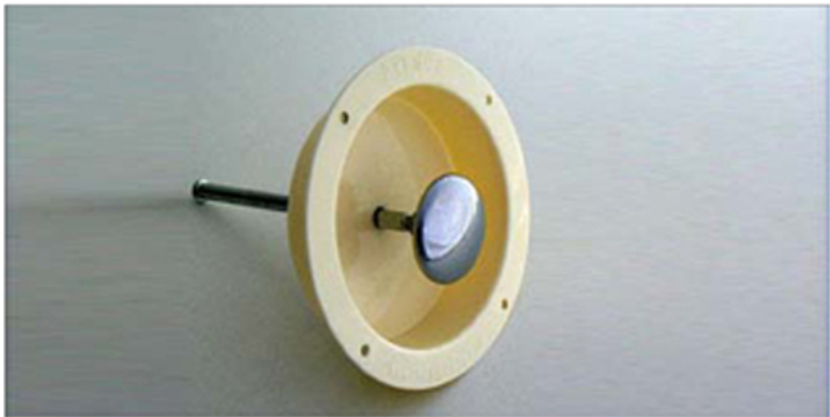


ITEM DESCRIPTION

PR 105 LATCH: Premco's sturdy, streamlined latch is used for smaller doors, cabinets, back bars, etc. Latch body, handle, and strike are made of high pressure-cast zinc. Available with standard offset 7/16" - 1". Model PR 105 has a polished chrome finish.

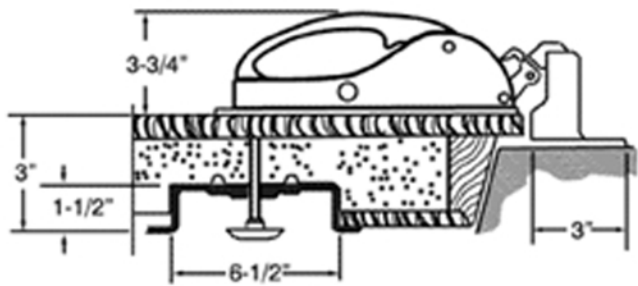
Part#	Description
PR105	Cabinet Latch Only
PR105SSA	Standard Strike Only 7/16"-1" Offset
PR105S	Cabinet Latch w/ Standard Strike 7/16" - 1" Offset

RPC
Recessed Plastic Safety Cup



Shown above with PRSIR Sold Separately

ITEM SCHEMATIC



ITEM DESCRIPTION

RECESSED PLASTIC SAFETY CUP: This plastic cup is made of high impact styrene plastic 3/16" thickness. *Shown above with Premco's Inside Safety Release (PRSIR) Sold Separately*

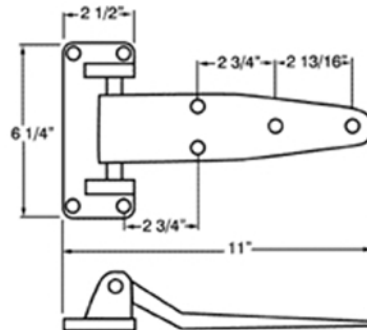
Part#	Description
RPC	Recessed Plastic Cup, White Plastic
RPCG	Recessed Plastic Cup, Glow-in-the-Dark

PRC 9 Cam-Lift Hinge Series

Polished Aluminum Finish



ITEM SCHEMATIC



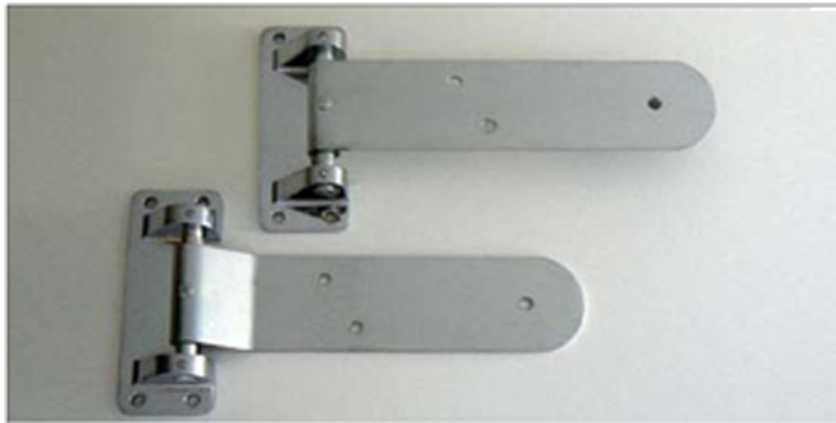
ITEM DESCRIPTION

PRC 9 CAM-LIFT HINGE: This heavier and stronger hinge offers lasting quality in this line. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions. Available in polished chrome finish on special order.

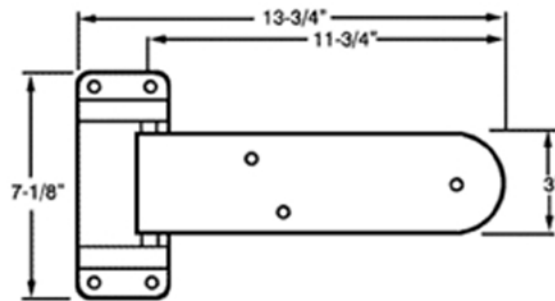
Part#	Description
PRC9-F	Die Cast Aluminum Base & Blade, Cam-Lift Hinge, w/ Flush Offset.
PRC9-1 1/8	Die Cast Aluminum Base & Blade, Cam-Lift Hinge, Steel Strap, w/ 1-1/8 " Offset
PRC9-1 1/4	Die Cast Aluminum Base & Blade, Cam-Lift Hinge, Steel Strap, w/ 1-1/4" Offset
PRC9-1 3/8	Die Cast Aluminum Base & Blade, Cam-Lift Hinge, Steel Strap, w/ 1-3/8 " Offset
PRC9-1 1/2	Die Cast Aluminum Base & Blade, Cam-Lift Hinge, Steel Strap, w/ 1-1/2" Offset.
PRC9-1 5/8	Die Cast Aluminum Base & Blade, Cam-Lift Hinge, Steel Strap, w/ 1-1/2" Offset.

PRC 12 Cam-Lift Hinge Series

Polished Aluminum Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PRC 12 CAM-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. Steel straps constructed of 3/16" steel, and the high pressure zinc cast base offers a lasting combination of service. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions.

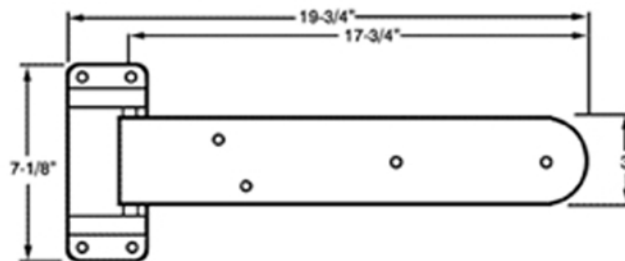
Part#	Description
PRC12-FC	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ Flush Offset. Polish Chrome Finish.
PRC12-1 1/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-1/8 " Offset. Polish Chrome Finish.
PRC12-1 1/4C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-1/4" Offset. Polish Chrome Finish.
PRC12-1 3/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-3/8" Offset. Polish Chrome Finish.
PRC12-1 1/2C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-1/2" Offset. Polish Chrome Finish.
PRC12-1 5/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-5/8" Offset. Polish Chrome Finish.
PRC12-1 3/4C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-3/4" Offset. Polish Chrome Finish.

PRC 18 Cam-Lift Hinge Series

Polished Aluminum Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PRC 18 CAM-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. Steel straps constructed of 3/16" steel, and the high pressure zinc cast base offers a lasting combination of service. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions.

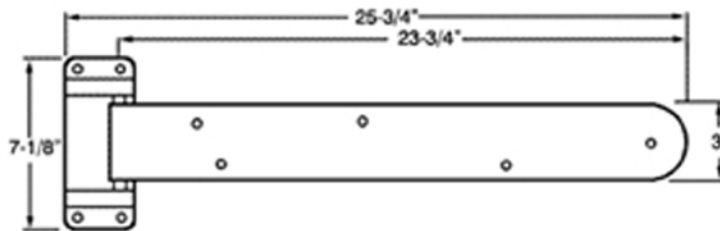
Part#	Description
PRC18-FC	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ Flush Offset. Polish Chrome Finish.
PRC18-1 1/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-1/8" Offset. Polish Chrome Finish.
PRC18-1 1/4C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-1/4" Offset. Polish Chrome Finish.
PRC18-1 3/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-3/8" Offset. Polish Chrome Finish.
PRC18-1 1/2C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-1/2" Offset. Polish Chrome Finish.
PRC18-1 5/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-5/8" Offset. Polish Chrome Finish.
PRC18-1 3/4C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge, w/ 1-3/4" Offset. Polish Chrome Finish.

PRC 24 Cam-Lift Hinge Series

Polished Aluminum Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PRC 24 CAM-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. Steel straps constructed of 3/16" steel, and the high pressure zinc cast base offers a lasting combination of service. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions.

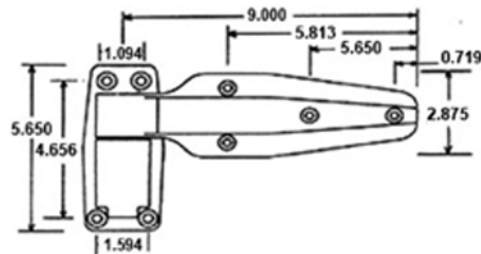
Part#	Description
PRC24-FC	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge; w/ Flush Offset. Polish Chrome Finish.
PRC24-1 1/8C	High Pressure Zinc Cast Base, Steel Strap, Cam-Lift Hinge; w/ 1-1/8" Offset. Polish Chrome Finish.
PRC24-1 1/4C	High Pressure Zinc Cast Base. , Steel Strap, Cam-Lift Hinge; w/ 1-1/4" Offset. Polish Chrome Finish.
PRC24-1 3/8C	High Pressure Zinc Cast Base. , Steel Strap, Cam-Lift Hinge; w/ 1-3/8" Offset. Polish Chrome Finish.
PRC24-1 1/2C	High Pressure Zinc Cast Base. , Steel Strap, Cam-Lift Hinge; w/ 1-1/2" Offset. Polish Chrome Finish.
PRC24-1 5/8C	High Pressure Zinc Cast Base. , Steel Strap, Cam-Lift Hinge; w/ 1-5/8" Offset. Polish Chrome Finish.
PRC24-1 3/4C	High Pressure Zinc Cast Base. , Steel Strap, Cam-Lift Hinge; w/ 1-3/4" Offset. Polish Chrome Finish.

PRC 90 Cam-Lift Hinge With or Without Spring Assist

Polished Chrome Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PRC90 CAM-LIFT HINGE: Available with or without spring assist. The internal spring assist offers a life long maintenance free operation, with a clean line appearance. The self lubricating nylon cams feature a door hold dwell when doors open to 90 degrees. These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. The high pressure zinc cast base and blade offers a lasting combination of service. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions.

Part#	Description
PRC90-FC	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ Flush Offset. Polish Chrome Finish.
PRC90-1 1/8C	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ 1-1/8 " Offset. Polish Chrome Finish.
PRC90-1 1/4C	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ 1-1/4" Offset. Polish Chrome Finish.
PRC90-1 3/4C	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ 1-3/4" Offset. Polish Chrome Finish.
PRC90-1 3/8C	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ 1-3/8 " Offset. Polish Chrome Finish.
PRC90-1 1/2C	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ 1-1/2" Offset. Polish Chrome Finish.
PRC90-1 5/8C	High Pressure Zinc Cast Base and Blade. Cam -Lift Hinge w/ 1-5/8 " Offset. Polish Chrome Finish.

PRC 90 Cam-Lift Hinge With or Without Spring Assist

Polished Chrome Finish

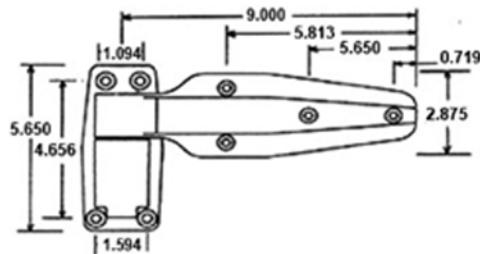
Part#	Description
PRC90-SA-FC	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ Flush Offset. Polish Chrome Finish.
PRC90-SA-1 1/8C	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ 1-1/8 " Offset. Polish Chrome Finish.
PRC90-SA-1 1/4C	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ 1-1/4" Offset. Polish Chrome Finish.
PRC90-SA-1 3/8C	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ 1-3/8 " Offset. Polish Chrome Finish.
PRC90-SA-1 1/2C	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ 1-1/2" Offset. Polish Chrome Finish.
PRC90-SA-1 3/4C	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ 1-3/4" Offset. Polish Chrome Finish.
PRC90-SA-1 5/8C	High Pressure Zinc Cast Base and Blade. Internal Spring Assist Cam-Lift Hinge w/ 1-5/8 " Offset. Polish Chrome Finish.

PR 4H Hinge

Polished Chrome Finish



ITEM SCHEMATIC



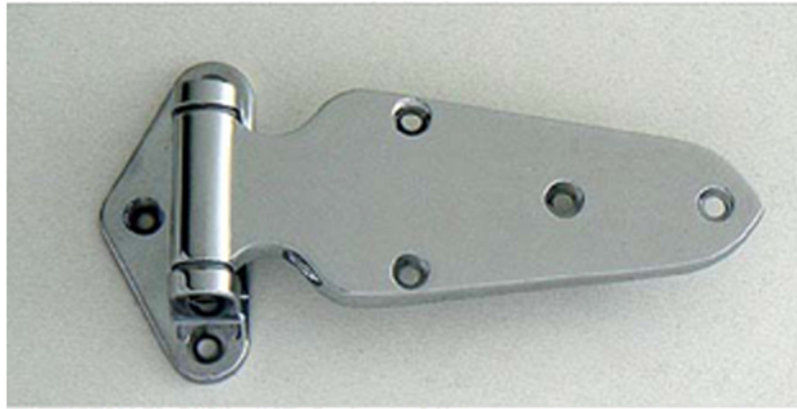
ITEM DESCRIPTION

PR 4H HINGE: Designed especially to fit glazed or panel-type doors on cabinets, or any reach-in type door, such as on back bars. This Premco hinge offers the butt and hinge blade in a pressure-cast zinc alloy; polished chrome finish. Quiet swing stainless steel pin will offer lasting quality and performance. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions.

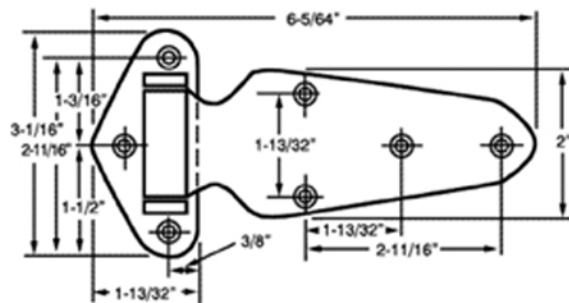
Part#	Description
PR4 -1 1/8	Cabinet Butterfly Hinge, w/ 1-1/8 " Offset. Polished Chrome Finish.

PR 6H Hinge

Polished Chrome Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PR 6H NON-LIFT HINGE: Premco's hinge is ready to install on medium reach-in doors, restaurants, back bars, etc. High pressure zinc cast alloy, polished chrome finish. Featuring maintenance free operation with stainless pin and nylon washers. These hinges are for use on either right or left doors.

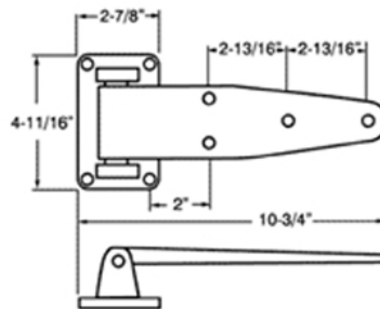
Part#	Description
PR6-7/8	Cabinet Hinge, w/ 7/8 " Offset. Polished Chrome Finish.
PR6-1 1/8	Cabinet Hinge, w/ 1-1/8" Offset. Polished Chrome Finish.

PR 9 Non-Lift Hinge Series

Polished Aluminum Finish



ITEM SCHEMATIC



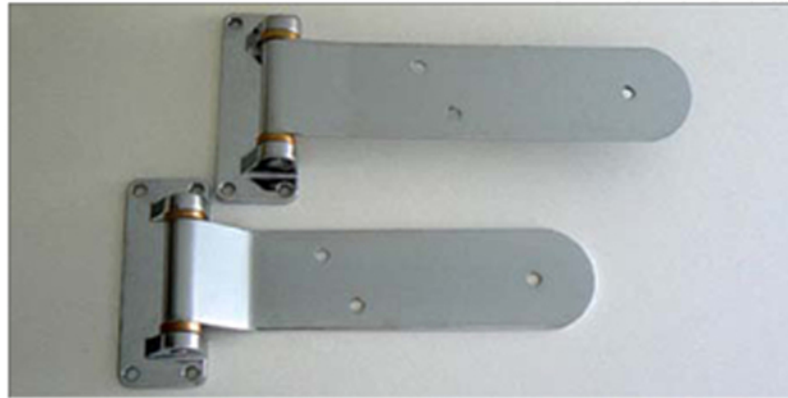
ITEM DESCRIPTION

PR 9 NON-LIFT HINGE: This heavier and stronger hinge offers lasting quality in this line. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions. The bronze oilite brushings offer lifetime lubrication and silent performance. Available in polished chrome finish on special order.

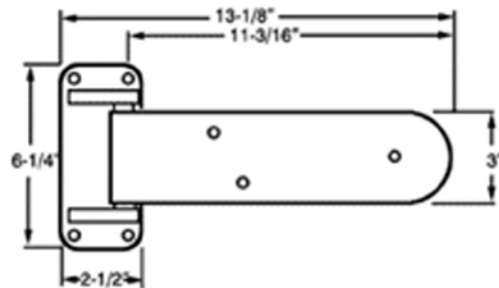
Part#	Description
PR9-F	Die Cast Alum. Base & Blade, Non-Lift Hinge, w/ Flush Offset.
PR9-1 1/8	Die Cast Alum. Base & Blade, Non-Lift Hinge, w/ 1-1/8 " Offset.
PR9-1 1/4	Die Cast Alum. Base & Blade, Non-Lift Hinge, w/ 1-1/4" Offset.
PR9-1 3/8	Die Cast Alum. Base & Blade, Non-Lift Hinge, w/ 1-3/8 " Offset.
PR9-1 1/2	Die Cast Alum. Base & Blade, Non-Lift Hinge, w/ 1-1/2" Offset.
PR9-1 5/8	Die Cast Alum. Base & Blade, Non-Lift Hinge, w/ 1-5/8 " Offset.

PR 12 Non-Lift Hinge Series

Polished Aluminum Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PR 12 NON-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. Steel straps constructed of 3/16" steel, and the high pressure zinc cast base offers a lasting combination of service. These hinges are for use on either right or left doors. The bronze oilite bushings offer lifetime lubrication and silent performance. Premco hinges stand up under constant usage and all conditions.

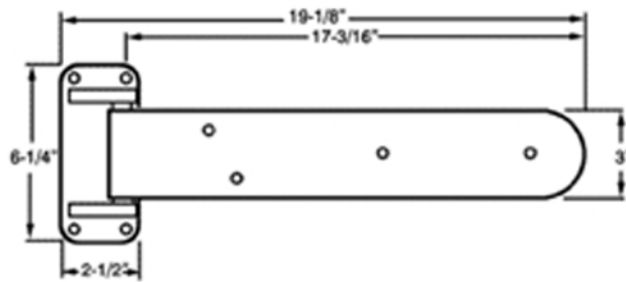
Part#	Description
PR12-FC	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ Flush Offset, Polish Chrome Finish.
PR12-1 1/8C	High Pressure Zinc Cast. Base & Steel Blade, Non-Lift Hinge, w/ 1-1/8 " Offset. Polish Chrome Finish.
PR12-1 1/4C	High Pressure Zinc Cast. Base & Steel Blade, Non-Lift Hinge, w/ 1-1/4" Offset. Polish Chrome Finish.
PR12-1 3/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-3/8 " Offset, Polish Chrome Finish.
PR12-1 1/2C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/2" Offset. Polish Chrome Finish.
PR12-1 5/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-5/8 " Offset. Polish Chrome Finish.
PR12-1 3/4C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-3/4" Offset. Polish Chrome Finish.

PR 18 Non-Lift Hinge Series

Polished Chrome Finish



ITEM SCHEMATIC



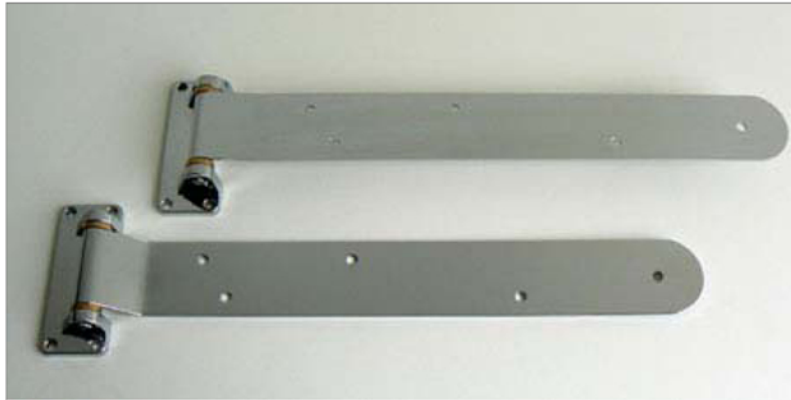
ITEM DESCRIPTION

PR 18 NON-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. Steel straps constructed of 3/16" steel, and the high pressure zinc cast base offer a lasting combination of service. These hinges are for use on either right or left doors. The bronze oilite bushings offer lifetime lubrication and silent performance. Premco hinges stand up under constant usage and all conditions.

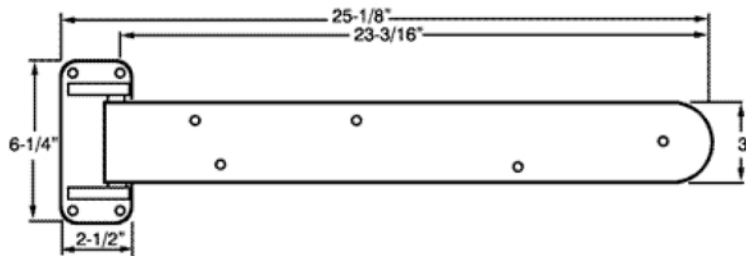
Part#	Description
PR18-FC	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ Flush Offset. Polish Chrome Finish.
PR18-1 1/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/8 " Offset. Polish Chrome Finish.
PR18-1 1/4C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/4" Offset. Polish Chrome Finish.
PR18-1 3/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-3/8 " Offset. Polish Chrome Finish.
PR18-1 1/2C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/2" Offset. Polish Chrome Finish.
PR18-1 5/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-5/8 " Offset. Polish Chrome Finish.
PR18-1 3/4C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-3/4" Offset. Polish Chrome Finish.

PR 24 Non-Lift Hinge Series

Polished Chrome Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PR 24 NON-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. Steel straps constructed of 3/16" steel, and the high pressure zinc cast base offer a lasting combination of service. These hinges are for use on either right or left doors. The bronze oilite bushings offer lifetime lubrication and silent performance. Premco hinges stand up under constant usage and all conditions.

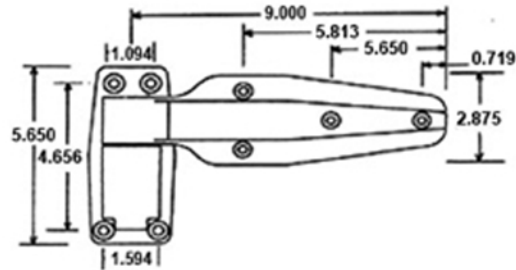
Part#	Description
PR24-FC	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ Flush Offset. Polish Chrome Finish.
PR24-1 1/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/8 " Offset. Polish Chrome Finish.
PR24-1 1/4C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/4" Offset. Polish Chrome Finish.
PR24-1 3/8C	High Pressure Zinc Base & Steel Blade, Non-Lift Hinge, w/ 1-3/8" Offset. Polish Chrome Finish.
PR24-1 1/2C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-1/2" Offset. Polish Chrome Finish.
PR24-1 5/8C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-5/8 " Offset. Polish Chrome Finish.
PR24-1 3/4C	High Pressure Zinc Cast Base & Steel Blade, Non-Lift Hinge, w/ 1-3/4" Offset. Polish Chrome Finish.

PR 90 Non-Lift Hinge Series

Polished Chrome Finish



ITEM SCHEMATIC



ITEM DESCRIPTION

PR90 NON-LIFT HINGE: These Premco designed heavy duty hinges offer lasting, durable, easy operation on heavy doors. The high pressure zinc cast base and blade offers a lasting combination of service. These hinges are for use on either right or left doors. Premco hinges stand up under constant usage and all conditions.

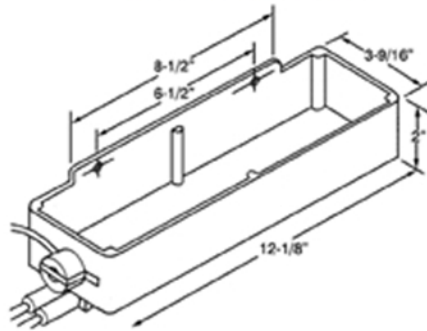
Part#	Description
PR90-FC	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ Flush Offset. Polish Chrome Finish.
PR90-1 1/8C	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ 1-1/8 " Offset. Polish Chrome Finish.
PR90-1 1/4C	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ 1-1/4" Offset. Polish Chrome Finish.
PR90-1 3/8C	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ 1-3/8 " Offset. Polish Chrome Finish.
PR90-1 1/2C	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ 1-1/2" Offset. Polish Chrome Finish.
PR90-1 5/8C	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ 1-5/8 " Offset. Polish Chrome Finish.
PR90-1 3/4C	High Pressure Zinc Cast Base and Blade. Cam-Lift Hinge w/ 1-3/4" Offset. Polish Chrome Finish.

PR 35 Condensation Evaporator Pan

Die Cast Aluminum



ITEM SCHEMATIC



ITEM DESCRIPTION

CONDENSATION PANS: Premco Condensate Evaporator Pans eliminate the need for floor drains. The unit is made of die cast aluminum. The resulting hard, brilliant surface gives the pan unequalled efficiency and trouble-free operation. The unit's heating element is sealed in 1/4" Bundyweld tubing and is equipped with our at 72 degrees room temperature. Holds 40 oz. Available with or without thermostat. 120 or 240 volt.

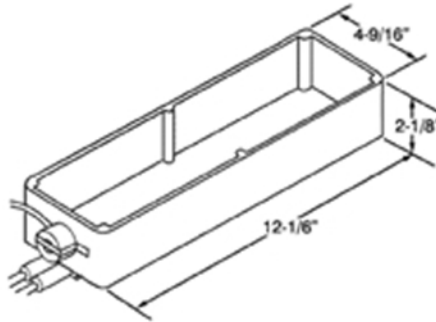
Part#	Description
PR35120w/t	Die Cast Aluminum Pan 120v, 35oz., w/ Thermostat
PR35240w/t	Die Cast Aluminum Pan 240v, 35oz., w/ Thermostat
PR35120	Die Cast Aluminum Pan 120v, 35oz., w/ Thermostat
PR35240	Die Cast Aluminum Pan 240v, 35oz., w/ Thermostat

PR 52 Condensation Evaporator Pan

Die Cast Aluminum



ITEM SCHEMATIC



ITEM DESCRIPTION

CONDENSATION PANS: Premco Condensate Evaporator Pans eliminate the need for floor drains. The unit is made of die cast aluminum. The resulting hard, brilliant surface gives the pan unequalled efficiency and trouble-free operation. The unit's heating element is sealed in 1/4" Bundyweld tubing and is equipped with our at 72 degrees room temperature. Holds 40 oz. Available with or without thermostat. 120 or 240 volt.

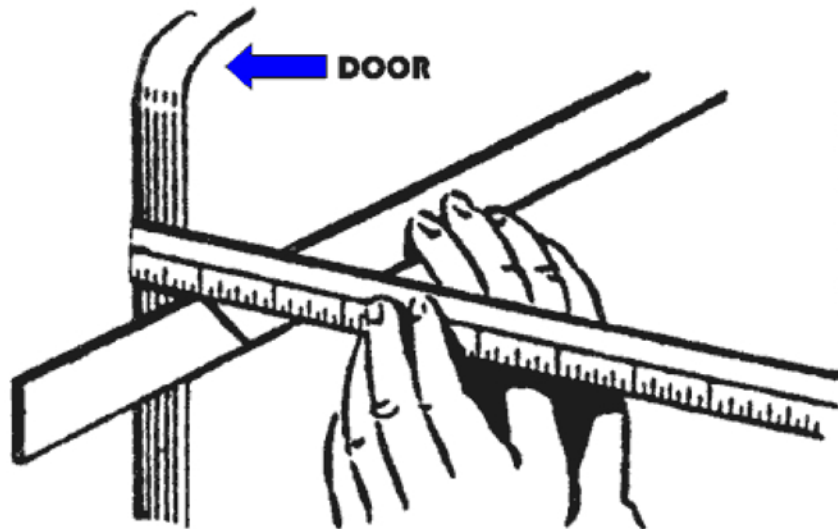
Part#	Description
PR52120	Die Cast Aluminum Pan 120v, 52oz.
PR52120w/t	Die Cast Aluminum Pan 120v, 52oz, w/ Thermostat
PR52240	Die Cast Aluminum Pan 240v, 52oz.
PR52240w/t	Die Cast Aluminum Pan 240v, 52oz, w/ Thermostat

HOW TO DETERMINE OFFSETS FOR HINGES AND STRIKES

"Offset" is simply the difference in inches between the outside surface of the door and the outside surface of the frame to which the door seals. This measurement is critical when ordering new or replacement hardware. To measure the offset, follow these simple steps.

STEP 1: Lay a straight-edge flush with the top of the door, as shown in the illustration below.

STEP 2: Take a ruler or tape measure, and measure from the surface of the frame to the underside of the straight edge.



PREMCO SUGGESTED HINGE WEIGHTS

Please use this guide in helping to select the proper hinge size for replacements or manufacturing. The following load suggestions are based on per pair weight distribution, using cam-lift and non cam-lift hinges.

CAM-LIFT HINGES

PRC-9 Up to 36" door width, not to exceed 200 lbs. per pair.

PRC-12 36" doors @ 250 lbs. per pair
38-40" doors @ 200 lbs. per pair

PRC-18 36-40" doors @ 300 lbs. per pair
42-46" doors @ 250 lbs. per pair

PRC-24 48" doors @ 300 lbs. per pair

PRC-30 60" doors @ 300 lbs. per pair

NON CAM-LIFT HINGES

PR-9 Up to 36" door width, not to exceed 200 lbs. per pair.

PR-12 36" doors @ 250 lbs. per pair
38-40" doors @ 200 lbs. per pair

PR-18 36-40" doors @ 300 lbs. per pair
42-46" doors @ 250 lbs. per pair

PR-24 48" doors @ 300 lbs. per pair

PR-30 60" doors @ 300 lbs. per pair

PREMCO Machine Co. LLC

Manufacturer of Refrigeration Hardware

PO BOX 4401

Hailey, Idaho 83333

PHONE: 1-800-9PREMCO
(1-800-977-3626)

FAX: 1-877-221-7728

WEB: www.premcomfg.com

CREDIT APPLICATION and TERMS AGREEMENT

COMPANY NAME _____ **PHONE** _____
BILLING ADDRESS _____ **FAX** _____
SHIPPING ADDRESS _____ **FED ID #** _____
CITY _____ **STATE** _____ **ZIP** _____
EMAIL _____ **WEBSITE** _____
CORPORATION: _____ **LIMITED PARTNERSHIP** _____ **LIMITED LIABILITY CORP** _____ **PARTNERSHIP** _____ **SOLE PROP.** _____
TYPE OF BUSINESS: _____ **MANUFACTURER** _____ **DISTRIBUTOR** _____ **SERVICE** _____ **RETAIL** _____
PRODUCT/ SERVICES _____ **YEAR ESTABLISHED** _____
RESALE NO. _____ **STATE** _____ **DATE ISSUED** _____
PRINCIPAL/OFFICER _____ **SOC. SEC. NO.** _____
HOME ADDRESS _____ **HOME PHONE** _____
BANK _____ **ACCOUNT #** _____ **PHONE** _____
ADDRESS _____ **CONTACT** _____

TRADE/CREDIT REFERENCES

COMPANY _____ **PHONE** _____ **ACCOUNT #** _____
ADDRESS _____ **FAX** _____
COMPANY _____ **PHONE** _____ **ACCOUNT #** _____
ADDRESS _____ **FAX** _____
COMPANY _____ **PHONE** _____ **ACCOUNT #** _____
ADDRESS _____ **FAX** _____

The undersigned warrants that he/she is an authorized agent of and has the authority to execute this agreement on behalf of the purchaser. The agent authorizes the release of any and all credit/banking information as required by and to Premco Machine Co., LLC.

Credit Terms: Net 30 O.A.C. All accounts are subject to a 1-3/4% finance charge per month (21% APR) on all past due balances. Accounts that are more than 90 days past due will be turned over to a collection agency. Premco Machine Co., LLC reserves the right to place any accounts on credit hold should it deem necessary. All expenses incurred by collection agencies and/or attorneys to recover all debts owing will be charged to the purchaser. Wholesale customers providing their resale tax information above do hereby warrant: they are in the business of reselling the personal property purchased from Premco Machine Co., LLC; they have a valid seller's permit in the state above; they understand that all of such property is subject to the above-named state's sales and use tax laws and must be reported as such. This warranty and information shall be considered a part of each order that they may hereafter give to Premco Machine Co., LLC.

SIGNATURE AND TITLE

DATE

PREMCO PURCHASING AGREEMENT

Minimum Order: Our minimum order is \$100.00.

Shipping: All orders are shipped F.O.B. Premco Machine Co. unless otherwise specified. Whenever possible, and unless otherwise requested, orders are shipped via UPS ground service, on a prepaid and add basis. When applicable, UPS C.O.D. charges will be added.

If we are unable to ship via UPS do to size, weight, or destination, we will ship via a commercial carrier. Generally, this will be on a pre-paid and add basis.

Special Packaging: Orders requiring special packing or crating are subject to a nominal charge.

Returned or Defective: In order to return merchandise, customers must obtain a Return Merchandise Authorization (RMA) from our Customer Service Department. Please furnish us with the invoice number, part numbers, and quantities you wish to return. Special order items will be handled on an individual basis. Custom items are not returnable.

Orders shipped in error by Premco Machine Co. are returnable at no charge. Premco Machine Co. assumes no responsibility for incidental or consequential damages arriving from defective parts or parts shipped in error.

Payment Method: Open accounts are available to Commercial/Industrial trade in most situations. Simply fill out our credit application (available on [Credit Application link](#)) and e-mail, fax, or mail back. If for whatever reason an open account cannot be arranged, you may have your order shipped C.O.D. or use your MASTERCARD or VISA.

Satisfaction Guaranteed: If for any reason you are not completely satisfied with your order, contact Customer Service Department and we will "Do what it takes to make it right".

At Premco, our primary goal is complete satisfaction. If you have any questions or suggestions on how we can better serve you, please let us know.

Premco Machine Co. LLC

Manufacturer of Refrigeration Hardware

PO BOX 4401

Hailey, Idaho 83333

PHONE: 1-800-9PREMCO

(1-800-977-3626)

FAX: 1-877-221-7728

WEB: www.premcomfg.com

	BILL TO:		SHIP TO: (If Different)
Company:*		Company:	
Contact:*		Contact:	
Phone:*		Phone:	
Fax:*		Fax:	
E-Mail/Web Site:		Ship Address:	
Billing Address:*			
		Attn. or Ref.	
Purchase Order #:			
Order Date:			
Payment Method:	<input type="checkbox"/> Account <input type="checkbox"/> COD <input type="checkbox"/> Credit Card <input type="checkbox"/> Request Credit Application	Shipping Method:	<input type="checkbox"/> UPS GROUND <input type="checkbox"/> UPS NEXT DAY <input type="checkbox"/> UPS 2 nd DAY <input type="checkbox"/> UPS 3 rd DAY
Credit Card #: **		Ship Collect #:	
Type/Expires: **		Other Carrier:	
Card Signature: **			

*REQUIRED INFORMATION FOR NEW CUSTOMERS.

**REQUIRED FOR CREDIT CARD PURCHASES.

QTY.	LATCHES: PART #	STRIKE (S,L,F)	ROD LENGTH	RPC/ RPCG	UNIT PRICE	EXTEND
QTY.	HINGES: PART #	CAM/ LIFT	OFFSET	FINISH	UNIT PRICE	EXTEND
QTY.	CONDENSATE PANS: PART #	40oz/ 52oz	120v or 240v	T-STAT (opt.)	UNIT PRICE	EXTEND

*PRICES SUBJECT TO CHANGE WITHOUT NOTICE. ACTUAL FREIGHT BILLED AFTER SHIPMENT IS MADE.

COMMENTS: _____

SHIPPING	
TOTAL	